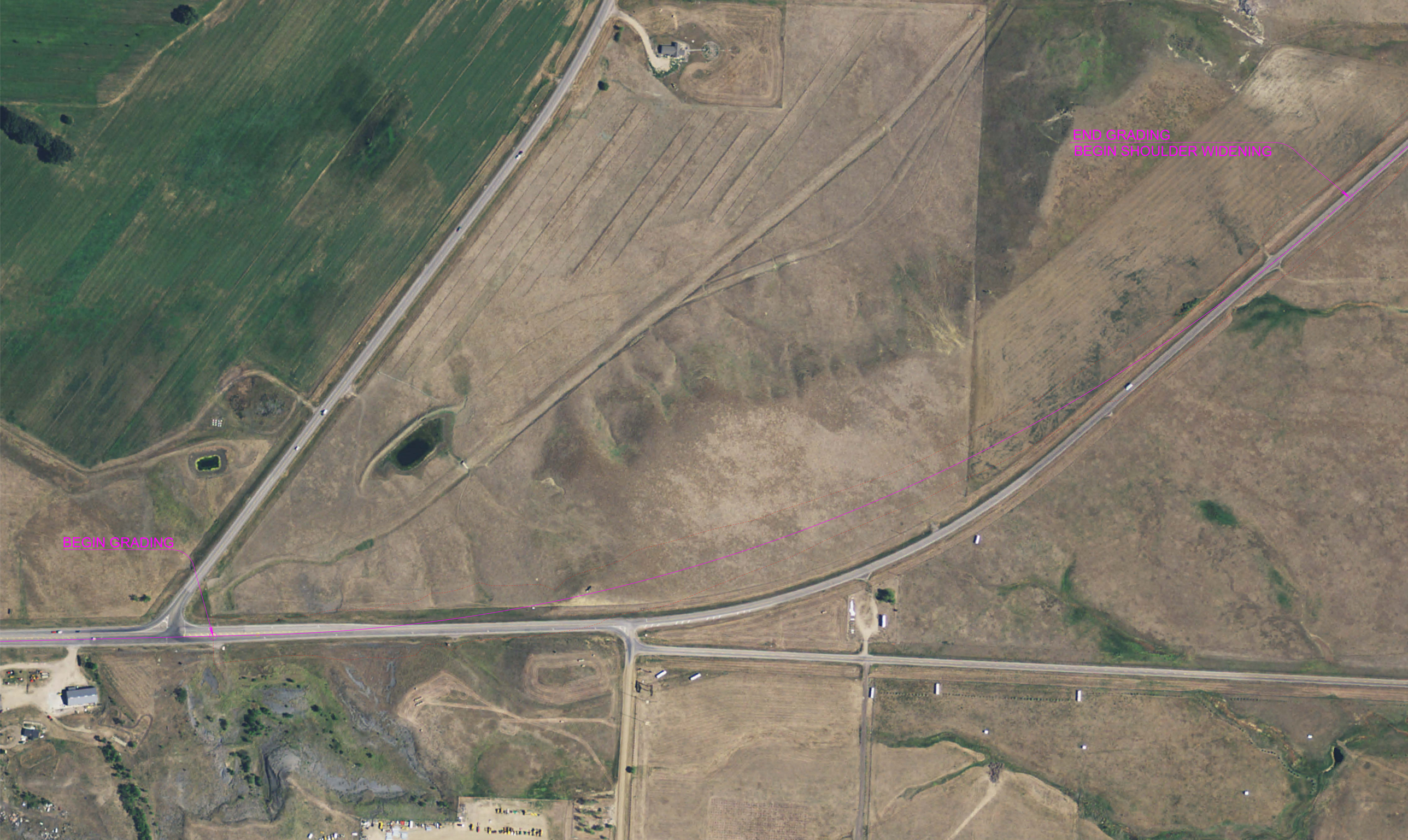
END GRADING
BEGIN SHOULDER WIDENING
BEGIN GRADING